



Dart Aerospace Ltd.
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RBEM711V1000101-11

Job Sheet 176457



Part No: RBEM711V1000101-11

Job Qty: 4 ea

Part Name: Long Cable Assembly



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 4/24/18

Job Tracking No:

Due Date: 4/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM711V1000101 REV 2 IPP REV A 18.03.05 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/30/18	4/30/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	4 pcs	4/30/18	4/30/18	0.00	4.00	Small Fab-3		MCC
120	QC	4 pcs	4/30/18	4/30/18	0.00	0.00	QC5		38
130	Packaging	4 pcs	4/30/18	4/30/18	0.00	0.00	Packaging3-1		MAY 09 2018
140	QC21-SA	4 Ea	4/30/18	4/30/18	0.00	0.00	QC21		MAY 09 2018
Part Op Descriptions: 110 -- Assemble as per DWG									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8948T12	Welded Master Link	4 Ea (1 ea)	90-Start up Operation	5050235
1016439	Jaw End Swivel	4 Ea (1 ea)	110-Small Fab	5050233
3440T55	Lifting Cable	25.1200 ft (6.28 ea)	110-Small Fab	5050233
3494T12	Lifting Thimble	8 Ea (2 ea)	110-Small Fab	5050234
3755T17	Lifting Oval Sleeve	8 Ea (2 ea)	110-Small Fab	5050234

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8948T12	4	4	0
110-Small Fab	1016439	4	4	0
	3440T55	25	50	0
	3494T12	8	40	0
	3755T17	8	30	0

Part Specifications

Specifications could not be found.

Plex 4/24/18 3:16 PM dart.logan.david

3/09
SHIP
5-10
NO
FAIL

GA135

2
DAS
03
9-89
100
21
51
28
24



Container No: S067294



Part: RBEM711V1000101-11

Job No: 176457

Serial No/Batch: S067294

Revision: 2

Inspector:

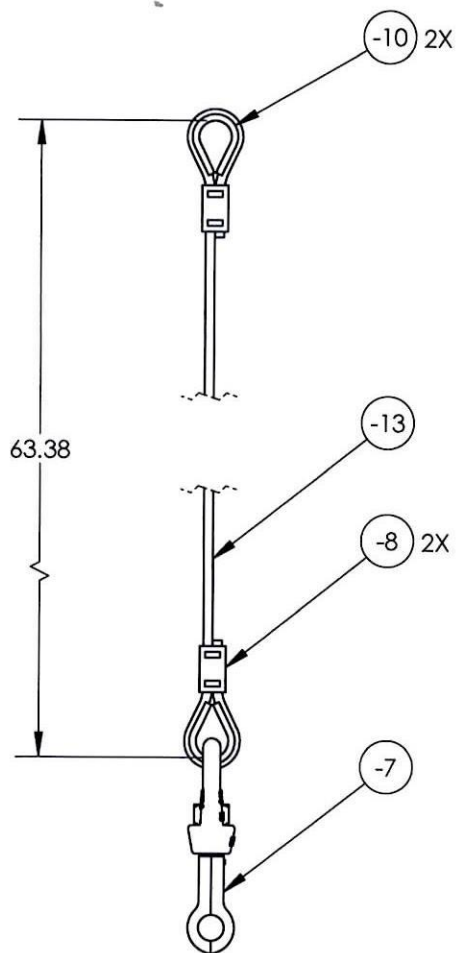
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Date: 05/01/18

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2018

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0073	-11 ADDED -8 & -10	7/13/2016	SM	JAG



(-11)

LONG CABLE ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 176451

20180424

NOTES:

1. SAFETY CERTIFICATE REQUIRED FOR SWL OF 100 LBS (45 Kg).

DART AEROSPACE	
TITLE COWLING SLING	
DWG NO. RBEM711V1000101-11	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AIRBUS H175
SCALE 1:4	DATE 12/14/2015
SHEET 4 OF 4	